

**5 AXIS CNC TABLE TYPE
HORIZONTAL BORER**



Make : *TOS VARNSDORF*
Type : *WHN 13 CNC*
Year : *1984 / Retrofitted in 2004*
CNC unit : *HEIDENHAIN 426*

Specifications :

<i>Travel : X longitudinal (table)</i>	<i>3 500 mm</i>
<i>Y vertical (saddle)</i>	<i>2 000 mm</i>
<i>Z transversal (ram)</i>	<i>1 000 mm</i>
<i>W transversal (spindle)</i>	<i>800 mm</i>
<i>B Axis (table rotation, continuous)</i>	<i>360 000 positions</i>
<i>Spindle diameter</i>	<i>130 mm</i>
<i>Spindle speeds max.</i>	<i>800 RPM</i>
<i>Rapids X axis</i>	<i>8 m/min</i>
<i>Table dimensions</i>	<i>2 200 x 1 800 mm</i>
<i>Max.load on table</i>	<i>12 T</i>
<i>Spindle taper</i>	<i>ISO 50</i>
<i>Spindle power</i>	<i>37 kW</i>
<i>Dimensions</i>	<i>7 485 x 6 805 x H 5 561 mm</i>
<i>Weight approx.</i>	<i>34 T</i>

Equipped with :

1 universal milling head

Transport : *3 standard trucks*

These specifications are given in good faith and are correct to the best of our knowledge. Details are not binding.