

**CNC RAM TYPE
VERTICAL BORER**



Make: *BERTHIEZ*
Type: *TFM 250 SP*
Year: *1979 / 1997 Retrofit*
CNC unit : *Siemens 810T*

Specifications :

Turning capacities :

Max. turning Ø 2 800 mm

Max. turning height 3 200 mm

Chuck :

Ø 2 550 mm

Max. load 25 T

Chuck speed (2 ranges) 0.8to 100 RPM

Main drive motor 55 kW

Chuck height above floor 776 mm

Saddle on cross rail :

Vertical ram stroke 1 600 mm

Ram cross section 280 x 280 mm

Saddle stroke to the right of chuck CL 2 280 mm

Saddle stroke to the left of chuck CL 885 mm

Cross rail :

Vertical stroke 2 600 mm

Dimensions (width x depth x height) 9 x 8 x 7,5 m

Equipped with :

12 ATC

Set of 4 table jaws

Swarf conveyer

Capto C6 tool holders with through tool coolant

Large selection of Berthiez tool holders

Operator column and boom type platform

These specifications are given in good faith and are correct to the best of our knowledge. Details are not binding.